

Work Order ID **76742**

**\*76742\***

Page 1

Monday, November 21, 2011 9:55:09 AM

Item ID: D3807-5 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Gasket  
 Start Date: 11/21/2011 Start Qty: 50.00 **\*50\*** Cust Item ID:  
 Required Date: 12/20/2011 Req'd Qty: 50.00 **\*50\*** Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date: 11-21 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D3807	Rev A								
100		0.00							
<b>*100*</b>									
Waterjet	<b>Memo</b>	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3807								
	Dwg Rev: <u>A</u>								
	Prog Rev: <u>A</u>								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
<b>*110*</b>									
QC	<b>Memo</b>	0.00							
Quality Control									

11-12-14

(54)

11-12-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Monday, November 21, 2011 9:55:09 AM

Item ID: D3807-5

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

**Item Name:** Gasket

**Start Date:** 11/21/2011      **Start Qty:** 50.00

**\*50\***

**Cust Item ID:**

**Required Date:** 12/20/2011      **Req'd Qty:** 50.00

**\*50\***

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

### Operation Description

### Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00

**\*120\***

QC

## Memo

## Quality Control

0.00

130

Identify as per dwg & Stock Location: GA

0.00

**\*130\***

## Packaging

## Memo

## Packaging

0.00

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

OC

## Memo

## Quality Control

0.00

11/12/19

W/O:		WORK ORDER CHANGES					
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**NOTE:** Date & initial all entries

# Picklist Print

Monday, November 21, 2011 9:55:16 AM

Page 1

Work Order ID: 76742

**\*76742\***

Parent Item: D3807-5

**\*D3807-5\***

Parent Item Name: Gasket

Start Date: 11/21/2011

Required Date: 12/20/2011

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	221.5200	1.6	88.88889	100		
<b>*MNEO60S, 063*</b>										**			
NEOPRENE SHEET 0.063										B11-12-14			

Location

Loc Qty

Loc Code

MAT052

221.52

117295

55.68

118026

127.87

118663

4.3

119130

33.67

119868

119868

(54)

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D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

D3807-7 GASKET

NOTES:

1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
REF. DART SPEC. M-NEO60-S.063

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER

7) WEIGHT:

D3807-1 = 0.32 lbs

D3807-3 = 0.36 lbs







D3807-5 = 0.32 lbs

D3807-7 = 0.33 lbs

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO REVISION  
WITHOUT NOTICE  
WORK ORDER  
NO. 76-742

11-11-21

RELEASED  
140903.03  
per ECN 09-538

A		NEW ISSUE		MB	08.11.21
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN					
CHECKED		DRAWING NO.	REV. A		
MFG. APPR.		D3807	SHEET 1 OF 3		
APPROVED		TITLE	SCALE		
DE APPR.		GASKET	NTS		
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

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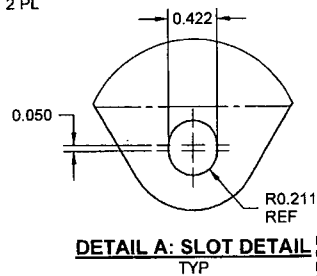
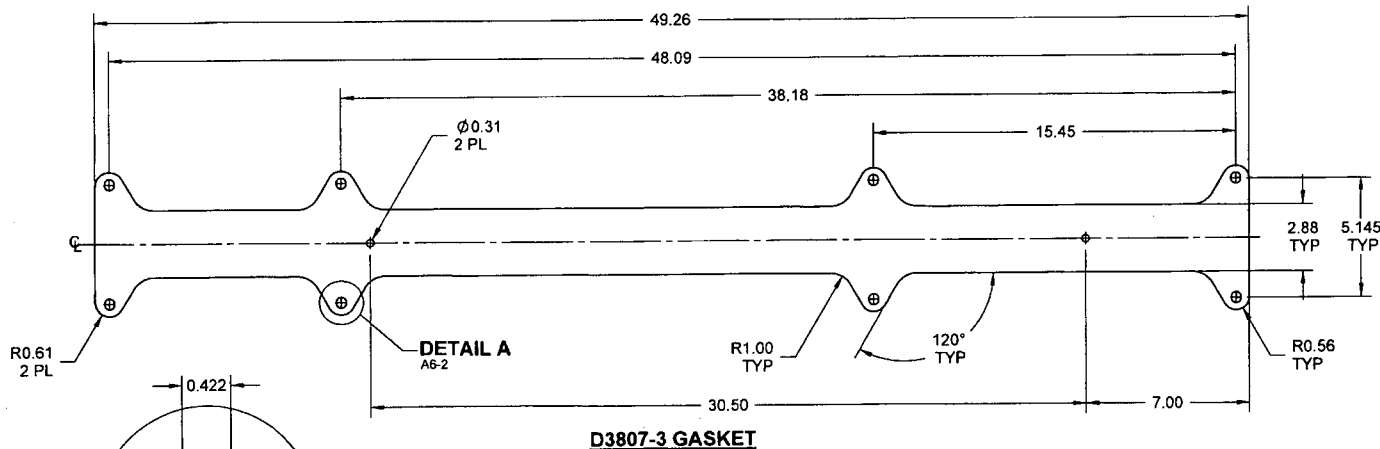
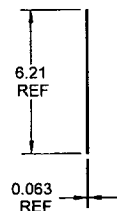
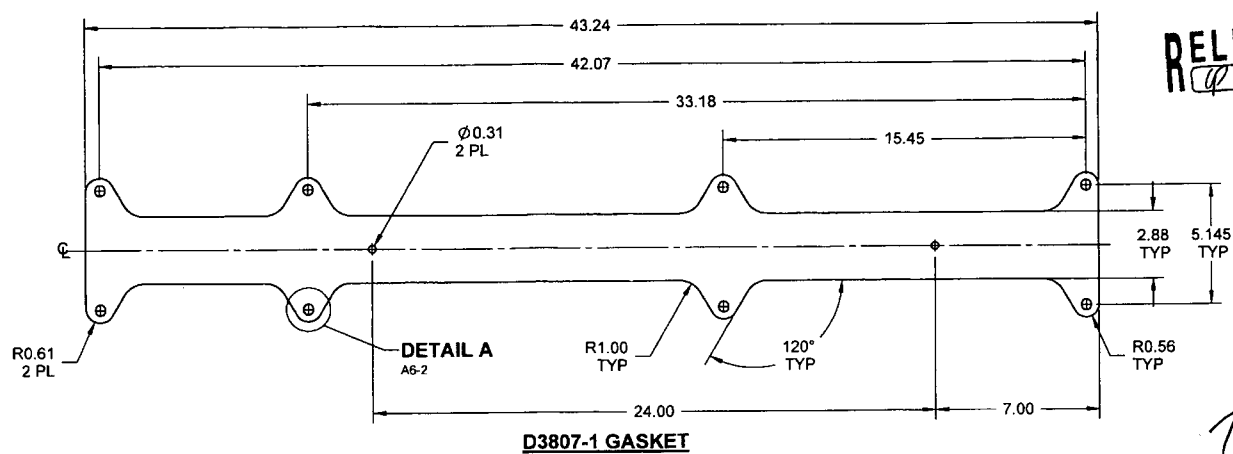
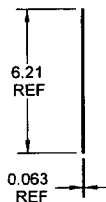
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09.03.07

76742



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MFG. APPR.	JS	SHEET 2 OF 3	
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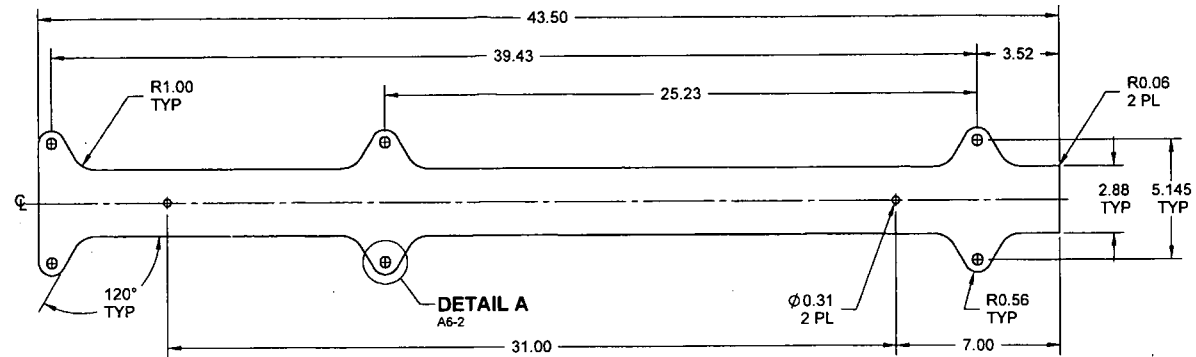
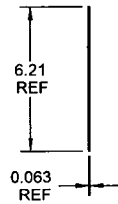
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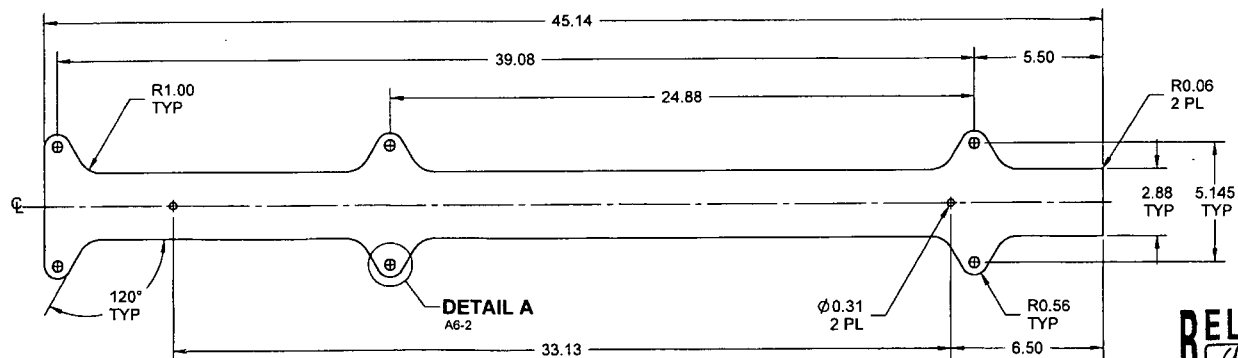
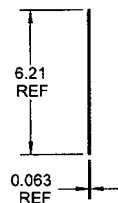
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**D3807-5 GASKET**

76742



**D3807-7 GASKET**

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09.03.03

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